



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3697-041
Job Sheet 177516



Part No: D3697-041

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-04-25 new issue DD verified by:EC IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Large Fab-2		<i>Q</i>
130	Large Fab	2 pcs	5/23/18	5/23/18	0.00	7.14	Large Fab 2		<i>Q</i>
140	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC9		<i>CPC</i>
150	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC5		<i>CPC</i>
160	HandFinish	2 pcs	5/23/18	5/23/18	0.00	0.52	HandFinish1		<i>D.R 18/09/25</i>
170	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC3		<i>38</i>
180	Packaging	2 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		<i>SEP 28 2018</i>
190	QC21-SA	2 Ea	5/23/18	5/23/18	0.00	0.00	QC21		<i>21 OCT 02 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3697-3	Support Plate, LH	2 Ea (1 ea)	90-Start up Operation	<i>F155985</i>
D3697-4	Support Plate, RH	2 Ea (1 ea)	90-Start up Operation	<i>F155986</i>
D3797-1	Ground Plate	2 Ea (1 ea)	90-Start up Operation	<i>F153556</i>
M6061T6T0.375W.049	6061-T6 Round Tube .375 X.049W	12 ft (6 ea)	90-Start up Operation	<i>5072484</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3697-3	2	5	0
	D3697-4	2	6	0
	D3797-1	2	2	0
	M6061T6T0.375W.049	12	93	0

Locations

not be found.



Container No: S113138



Part: D3697 - 041

Job No: 177516

Serial No/Batch: S113138

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/24/18

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